Issuance of Unsecured Straight Bonds

October 22, 2021 Hitachi Zosen Corporation

Hitachi Zosen Corporation (the "Company") announces that it has determined the following terms and conditions for the issuance of its 27th Series Unsecured Straight Bonds (Green Bonds) with inter-bond pari passu clause.

1.	Total amount of issue:	10 billion yen
2.	Denomination:	100 million yen
3.	Application of the Law Concerning Book-Entry Transfer of Corporate Bonds, Shares, etc.:	The bonds are subject to the application of provisions of the Law on Book-Entry Transfer of Corporate Bonds, Shares, etc.
4.	Interest rate:	0.43% per annum
5.	Issue price:	100 yen per face value of 100 yen
6.	Redemption price:	100 yen per face value of 100 yen
7.	Maturity Date:	October 28, 2026 (5 years)
8.	Interest Payment Dates:	April 28 and October 28 of each year
9.	Offering period:	October 22, 2021
10.	Closing date:	October 28, 2021
11.	Collateral:	The bonds are not secured by any collateral or guarantee, and there are no particular assets reserved for the payment of these bonds
12.	Financial covenants:	Negative pledge clause is attached
13.	Underwriters:	Nomura Securities Co., Ltd. and Mitsubishi UFJ Morgan Stanley Securities Co., Ltd. shall serve as the lead managing underwriters for this syndication
14.	Fiscal agent:	MUFG Bank, Ltd.
15.	Book-entry transfer institution:	Japan Securities Depository Center,
16.	Rating:	BBB+ (Japan Credit Rating Agency, Ltd.)

Note: This news release has been prepared for the sole purpose of publicly announcing the issuance of the Company's 27th Unsecured Straight Bonds, and not for the purpose of soliciting investment or engaging in any other similar activities within or outside Japan.

Investment statement on the Hitachi Zosen Green Bonds

Listed below in Japanese alphabetical order are investors to date who declared their intention of investment in the Hitachi Zosen Green Bonds and agreed to disclose their names.

<List of investors who have announced investment> The Aichi Bank, Ltd. Aichi Shinkin Bank Asset Management One Co., Ltd. Iizuka Shinkin Bank The Ishinomaki Shinkin Bank Ibaraki Prefectural Credit Federations of Agricultural Cooperatives Iwateken Ishi Shinkumi Bank ECHIZEN SHINKIN BANK THE OME SHINKIN BANK THE OGAKI SEINO SHINKIN BANK The Osaka-kyoei Credit Cooperative Osaka Shoko Shinkin Bank The Osaka Shinkin Bank Kagawaken Shinkumi Bank The Kita Osaka Shinkin Bank Kyoei Community Bank KIRYU SHINKIN BANK Gifu Shoko Shinkumi Bank THE GIFU SHINKIN BANK The Bank of Kochi,Ltd SHINONOME SHINKIN BANK THE SUGAMO SHINKIN BANK The Congregation of St.Joseph Saison Automobile and Fire Insurance Company, Limited TAIYO LIFE INSURANCE COMPANY Takanabe Shinkin Bank Takamatsu Shinkin Bank DaitokyoShinkumi Credit Cooperative Danyo Shinkumi Bank THE CHOSHI SHINKIN BANK

Tsuruga Shinkin Bank Tokio Marine Asset Managemant Co., Ltd TOKACHI SHINKUMI The First Bank of Toyama, Ltd. The Toa Reinsurance Company, Limited THE NAGANO-KEN SHINKUMI BANK The Nisshin shinkin bank Numazu Shinkin Bank Hanno Shinkin Bank THE BIZEN HINASE SHINKIN BANK Fukui Doc Finance Fukuokaken Shinkumi Bank The Fukusen Credit Cooperative THE FUJI SHINKIN BANK North Pacific Bank Hokuriku Labour Bank Mie Prefecture credit federation of agricultural cooperatives The Mishima Shinkin Bank Mitsui Sumitomo Insurance Company, Limited Sumitomo Mitsui DS Asset Management Company, Limited Sumitomo Mitsui Trust Asset Management Co., Ltd. Yamato Shinkin Bank

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